



Safety Data Sheet

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Issue Date:	03/03/15	Supersedes Date:	09/25/14

SECTION 1: Identification

1.1. Product identifier

StarStuk HL+

Product Identification Numbers

17-0000-0284-4, 17-0000-0285-1, 17-0000-0286-9, 17-0000-0287-7, 17-0000-0288-5, 17-0000-0294-3, 17-0000-0296-8, 17-0000-0298-4, 17-0000-0299-2, 17-0000-0300-8, 17-0000-0302-4, 17-0000-0304-0, 17-0000-0310-7, 17-0000-0312-3, 17-0000-0314-9, 17-0000-0315-6, 17-0000-0413-9, 17-0000-0414-7, 17-0000-0415-4, 17-0000-1577-0, 17-0000-1578-8, 17-0000-2077-0

1.2. Recommended use and restrictions on use

Recommended use

Industrial Spray Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 1.

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1B.

Specific Target Organ Toxicity (central nervous system): Category 3.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark |

Pictograms



Hazard Statements

Extremely flammable liquid and vapor.

Causes eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause drowsiness or dizziness.

Precautionary Statements

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Protect from sunlight.

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

34% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Acetate	79-20-9	60 - 90 Trade Secret *
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)	Trade Secret*	10 - 30 Trade Secret *
Rosin, polymer with isophthalic acid and pentaerythritol	68515-02-6	10 - 30 Trade Secret *
Nitrogen propellant	7727-37-9	< 3 Trade Secret *
Talc	14807-96-6	< 0.2 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Hydrocarbons
Carbon monoxide

Condition

During Combustion
During Combustion
During Combustion

Carbon dioxide
Irritant Vapors or Gases

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Talc	14807-96-6	OSHA	TWA concentration(as total dust):0.3 mg/m ³ ;TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Talc	14807-96-6	CMRG	TWA(as respirable dust):0.5 mg/m ³	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcin
Nitrogen propellant	7727-37-9	ACGIH	Limit value not established:	simple asphyxiant
Methyl Acetate	79-20-9	OSHA	TWA:610 mg/m ³ (200 ppm)	
Methyl Acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Solvent Odor
Odor threshold	No Data Available
pH	No Data Available
Melting point	No Data Available
Boiling Point	-44 °F
Flash Point	8.6 °F [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	3.1 % volume
Flammable Limits(UEL)	16 % volume
Vapor Pressure	163 mmHg
Vapor Density	2.8 [Ref Std: AIR=1]
Density	No Data Available
Specific Gravity	No Data Available
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Hazardous Air Pollutants	No Data Available
Volatile Organic Compounds	640 g/l [Details: VOC for Europe only]
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	< 80 g/l [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0.3 lb/gal [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	1.2 % [Test Method: calculated per CARB title 2]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames
Heat

10.5. Incompatible materials

Not determined

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Methyl Acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l

Methyl Acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)	Dermal	Not available	LD50 > 2,000 mg/kg
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)	Ingestion	Not available	LD50 > 2,000 mg/kg
Rosin, polymer with isophthalic acid and pentaerythritol	Ingestion	Rat	LD50 > 5,000 mg/kg
Nitrogen propellant	Dermal		LD50 estimated to be > 5,000 mg/kg
Nitrogen propellant	Inhalation-Gas		LC50 estimated to be > 50,000 ppm
Nitrogen propellant	Ingestion		LD50 estimated to be > 5,000 mg/kg
Talc	Dermal		LD50 Not available
Talc	Ingestion		LD50 Not available

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	No significant irritation
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)	Professional judgement	No significant irritation
Rosin, polymer with isophthalic acid and pentaerythritol	Rabbit	No significant irritation
Nitrogen propellant	Professional judgement	No significant irritation
Talc	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Acetate	Rabbit	Moderate irritant
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)	Professional judgement	No significant irritation
Rosin, polymer with isophthalic acid and pentaerythritol	Rabbit	Mild irritant
Nitrogen propellant	Professional judgement	No significant irritation
Talc	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Methyl Acetate	Human	Not sensitizing
Non-Hazardous Components (NJTS Reg. No. 04499600-7234)		Not sensitizing
Rosin, polymer with isophthalic acid and pentaerythritol	Mouse	Sensitizing

Respiratory Sensitization

Name	Species	Value
Talc	Human	Not sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Methyl Acetate	In Vitro	Not mutagenic
Methyl Acetate	In vivo	Not mutagenic
Rosin, polymer with isophthalic acid and pentaerythritol	In Vitro	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Rosin, polymer with isophthalic acid and pentaerythritol	Not Specified	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Rosin, polymer with isophthalic acid and pentaerythritol	Not Specified	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Talc	Ingestion	Not toxic to development	Rat	NOAEL 1,600 mg/kg	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	blindness	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Methyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl Acetate	Inhalation	endocrine system hematopoietic system liver immune system kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 6.1 mg/l	28 days
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 18 mg/m ³	113 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 4 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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